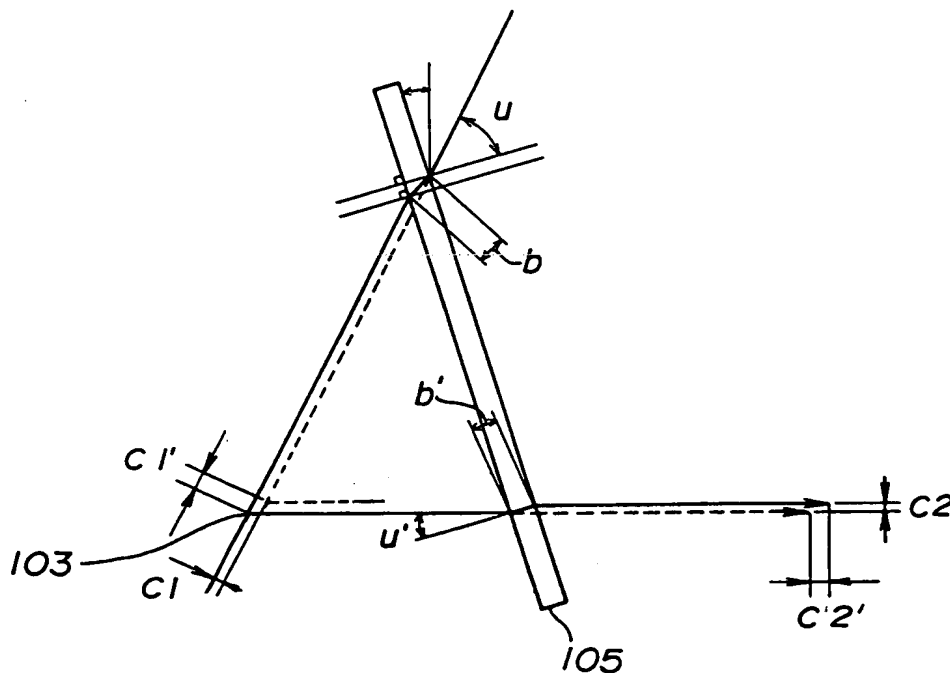




FIG. 11



$$\left\{ \begin{array}{l} \text{FLOATING AMOUNT} \\ \text{BEAM-AXIS} \\ \text{DEVIATION AMOUNT} \end{array} \right. \begin{array}{l} c1' = b \cos u \\ c1 = b \sin u \end{array} \quad b = d \times \left(1 - \frac{\cos u}{\sqrt{n^2 - \sin^2 u}} \right)$$

$$\left\{ \begin{array}{l} \text{FLOATING AMOUNT} \\ \text{BEAM-AXIS} \\ \text{DEVIATION AMOUNT} \end{array} \right. \begin{array}{l} c2' = b' \cos u' \\ c2 = b' \sin u' \end{array} \quad b' = d \times \left(1 - \frac{\cos u'}{\sqrt{n^2 - \sin^2 u'}} \right)$$